

7355



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBEM673V4001101-7
Job Sheet 182787



Part No: RBEM673V4001101-7

Job Qty: 1 ea

Part Name: Long Ring End



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/5/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM673V4001101 Rev. 2 IPP Rev. A 18.06.25 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	1 pcs		9/5/18	0.00	0.00	Purchasing		OCT 15 2018
110	Packaging	1 pcs		9/5/18	0.00	0.00	Packaging2		OCT 15 2018
120	QC	1 pcs		9/5/18	0.00	0.00	QC6		38
130	Packaging	1 pcs		9/5/18	0.00	0.00	Packaging3		21
140	QC21-FG	1 Ea		9/5/18	0.00	0.00	QC21		OCT 16 2018

Part Op 100 - Issue PO to P.J. MACHINAGE P/O: _____ MANUFACTURE RBEM673V4001101-7 AS PER DWG -
Descriptions: Certificate of conformity is required

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
RBEM673V4001101-7P	Tail Servo Control Torque Wrench	1 (1 ea)	100-Purchasing	5118330

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	RBEM673V4001101-7P	1	0	0

Part Specifications

Specifications could not be found.

Plex 8/31/18 3:18 PM dart.logan.david



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S118331



Part: RBEM673V4001101-7

Job No: 182787

Serial No/Batch: S118331

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 10/15/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041101**

Supplier: ARR002-VU
Arrow Tech Machine Works
29751 E. Enid Road,
Unit C
Eugene, OR 97402 USA
Phone: 541-780-6938
Fax: 458-215-4938

PO No: PO041101

PO Date: 9/21/18

Due Date: 10/16/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Ship To:

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		RBEM673V4001101-7P			Tail Servo Control Torque Wrench	Firmed	-	10/16/18	1 Ea	0 Ea	1 Ea	\$799.82/Ea	\$799.82
		102707					1X	OCT 15 2018					
2		RBEM673V4001101-3P			Tail Servo Control Torque Wrench	Firmed	-	10/16/18	1 Ea	0 Ea	1 Ea	\$799.82/Ea	\$799.82
		102705					1X	OCT 15 2018					
Grand Total:													\$1,599.64

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Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

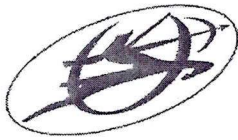
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/21/18 11:52 AM dart.Lussier.Patrick



**PHGE Machineworks dba
Arrowtech Machineworks**
29751 E Enid Rd. Unit C
Eugene, Oregon 97402
Phone: (541) 780-6938
Fax: (458) 215-4938

Packing Slip

NO. 286

Date: 10/12/2018
PO Ref: 041101 ✓
Ship via: Fedex Priority

Bill To:
Dart Aerospace
1270 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K7

Ship To:
Dart Aerospace
1271 Aberdeen St. Hawkesbury, ON
CANADA K6A 1K8

Qty	Item	Part No.
1 ✓	TAIL CONTROL TORQUE WRENCH	RBEM673V4001101-7P
1 ✓	TAIL CONTROL TORQUE WRENCH	RBEM673V4001101-3P

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Received by: _____
Packaged by: GE
Checked by: WJ

Thank You



ARROW TECH MACHINE WORKS

Certificate of Conformance

Your Purchase Order No:041101 ✓

Dated: 10/12/2018

Our Order / Job No:041101-DAWT1

Order Qty:1 ✓

Part Name:TAIL SERVO CONTROL TORQUE WRENCH

Part Number: RBEM673V4001101 ✓

Lot Size:N/A

Ship Date: 10/12/2018

We certify that these parts shipped to you are of domestic or international manufacture and conform to all requirements of the Purchase Order. These parts have been manufactured and inspected in accordance with all required specifications, instructions and drawings. Any applicable specifications are listed below:

Drawing Number:RBEM673V4001101

Rev:2

Material Size and Type:-3,-7/4140 STEEL

Material Specifications: STEEL: ASTM A108, ASTM A29

Heat Treatment:RC 39.1

Plating/Finish: ZINC PLATE:ASTM B633 TYPE I SC 2

Mercury Contamination: The material used to process this order has not come in contact with mercury or mercury bearing instruments.

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Date: 10/12/18

Signed: Hemant M. Patel

PHGE Machine Works LLC dba Arrow Tech Machine Works
29751 E. Enid Rd. Unit C Eugene, Oregon 97402
Main: (541) 780-6938 | Fax: (458) 215-4938
www.atechmachineworks.com